



DECLARATION OF PERFORMANCE

Unreinforced Pipes

This Declaration of Performance relates to unreinforced concrete pipes of the

following sizes:

• DN450 x 1.0m	• DN600 x 1.0m	
• DN900 x 1.0m	• DN1200 x 1.0m	• DN1500 x 1.0m

The intended use for these products is the conveyance of sewage, rainwater and surface water under gravity or occasionally at low head of pressure, in pipelines that are generally buried.

The products are manufactured by: Croom Concrete Ltd Off Church Road Ploughlands Croom Co. Limerick

The companies authorized representative who is contactable at the above address is:

Joe Costello - Manager

The system of assessment and verification of constancy of performance of the product is: System 4

The above products are covered by:

EN 1916:2002

Essential characteristics	Performance	Harmonised technical specification
Dimensional tolerances relevant to joints	Annular gap: +3.0mm, -2.5mm	
Crushing strength class	Strength class 120	EN 1916:2002
Longitudinal bending strength	Dimensionally adequate	
Water tightness	No leakage of joint or pipe at 50 kPa (0.5 bar) internally.	
Durability	Adequate for normal serviceability conditions	

The performance of the product identified above is in conformity with the declared performance tabulated above. The declaration of performance is issued under the sole responsibility of the manufacturer.

Signed for and on behalf of the manufacturer by:

Joe Costello

Croom, Co.Limerick 10/12/2015